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"The rule of thumb is provide at least 80% contact between each machined foot and its point of contact on a baseplate, frame, or soleplate" (The Shaft Alignment Handbook, 3rd Edition, p.300). I have always tried for a minimum of 50% contact, while making sure the shim is equal around the periphery of the bolt.

What Size Shims Should I Use? - VibrAlign

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