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$= 'Q 40 N N 9 D - d$ length of workpiece

Set-over = 2 length of taper length of

workpiece Set-over = Ratio 2 ; $\tan = 2L$

Leading angle = $90 - (\text{Helix angle} + \text{clea$

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rance angle) $\text{Follower angle} = 90^\circ + (\text{Helix angle} - \text{clearance angle})$
Lead = No. of starts pitch Pitch

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9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining Theory April 2016 Memorandum.doc Created Date: 20190513132721Z ...

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1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer next to the question number (1.2.1-1.2.4) on the ANSWER SHEET.

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QUESTION 4: HAND TOOLS 4.1 List the question numbers from 4.1.1-4.1.5 and name the hammers as listed in FIGURE 1 by writing the answers next to the numbers (4.1.1-4.1.5) in the ANSWER BOOK . FIGURE 1 [5] QUESTION 5: METALS AND PLASTICS 5.1 Name THREE types of carbon steel. (3)

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which a sharp cutting tool is used to mechanically cut away material so that the desired part geometry remains

- Most common application: to shape metal parts
- Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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